



**4.75 IN/120.65MM  
 TORPEDO DIA.**

- Loctite "271" Adhesive Sealant
- Super Duty Gear Lubricant
- Anti-Corrosion Grease
- 2-4-C w/Teflon

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1647	9148T93	GEAR HOUSING	1		
67	31	815480	ROLLER BEARING	1		
68	12	815481	THRUST WASHER	1		
69		828831A 3	BEARING ADAPTOR ASSEMBLY	1		
70	31	814653T	ROLLER BEARING	1		
71	12	18448	THRUST WASHER	2		
72	31	15842	THRUST BEARING	2		
73		818291 1	THRUST RACE	2		
74		814605	KEEPER	2		
75	25	31534	O RING	1		2,15
76		818290A 4	BEARING CARRIER ASSEMBLY	1		
77	31	30956T	ROLLER BEARING	1		
78	26	14077	OIL SEAL (INSIDE)	1		
79	26	76868	OIL SEAL (OUTSIDE)	1		15
80	14	18323 1	TAB WASHER	1		
81	28	30281	KEY	1		
82		79448	COVER	1		
83		31640T 5	TRIM TAB	1		
84	10	806327	SCREW (1-3/4 IN.)	1		
85	10	65210	SCREW (3/8-16 X 1)	1		
86	12	45176	WASHER	2		
87	11	826710 15	NUT	2		
-	26	89238A 2	G/H SEAL KIT	1		23
-	31	803034T 1	SEAL & BEARING KIT (W/O FORV)	1		
-	27	814754A00	ENGINE GASKET SET	1		